

Stand-alone extruders - versatile and efficient

Applications

BRABENDER® stand-alone extruders are directly driven multi-purpose machines for testing and processing a large variety of materials like e.g.

- plastics
- elastomers
- foodstuff
- building materials
- pharmaceuticals

Equipped with a grooved feed zone and a barrier screw and an appropriate drive power, throughputs comparable to high-performance extrusion can be reached.

A large program of downstream equipment is available to build up complete processing lines.

Stand-alone extruder

KE 19

KE 30

Their compact design and convincing technical features make these machines the ideal solution for applications both in

- laboratories and
- small-scale production

In combination with the large program of screws and die heads, BRABENDER® stand-alone extruders are perfectly suited for

- the development of new products
- testing the processing behavior for recipe development or incoming and final material inspection
- quality control during production in combination with measuring heads
- production of small tubes and profiles
- production of blown and flat films



Stand-alone extruder Ø 30/25 D

Stand-Alone Extruders for Processing and Material Testing

Expandability

The CAN bus system of the stand-alone extruders is a multi-master system with self-supporting modules like temperature controllers, pressure sensors, etc. Additional equipment for the extruder like dosing units, melt pumps, etc. as well as manifold downstream equipment incl. the corresponding control systems can easily be integrated via the CAN bus into the extrusion line with CAN PC control. This makes the new series extremely flexible and open to expansion whenever needed.

Self-intelligence

The self-intelligence of temperature controllers, speed controllers, and pressure sensors includes self-validation (recognition of type, measuring range, and admissible operating parameters) and automatic self-diagnostics. In combination with digital real-time data communication, this provides for utmost operational safety of the entire system.

Software

The convincing features of the stand-alone extruder series are completed by a powerful control and evaluation software under Windows™, saving of operating and evaluation data in an MS Access database, and convertibility of the data for commercial Office programs. A special data correlation program is available for further analyses of the test results.

Apart from manual operation, these machines can optionally network with local data nets.



Stand-alone extruder Ø 19/25 D

Software

	Ident. no.
Universal program	71030
Automatic viscosity evaluation program	71030/31
Data correlation program	71022

Technical data

	Stand-alone extruder KE 19 ¹	Stand-alone extruder KE 30
Barrel diameter	19 mm	30 mm
Screw length	20 - 25 D	20 - 25 D
Drive power	1.5 kW	7.5 kW
Speed	0.2 - 150 min ⁻¹	0.2 - 200 min ⁻¹
Max. torque	100 Nm	300 Nm
Max. operating temperature	450 °C	450 °C
Max. throughput	approx. 5 kgs/h	approx. 15 kgs/h approx. 60 kgs/h
Ident. no.	837415	837900

¹ also available for food extrusion with forced screw feeding and grooved barrel

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